



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3284-007
Job Sheet 198446



Part No: D3284-007

Job Qty: 6 pcs

Part Name: Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/29/19

Job Tracking No:

Due Date: 8/15/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV B IPP: B 04.10.21 Added Step 4 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	6 pcs	8/15/19	8/15/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
2019-08-01	POH2044172	KA			XB			DP AUG 2 8 2019
110	Packaging 2-1 - Receive - B4B	6 pcs	8/15/19	8/15/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DP AUG 2 8 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S209865



Part: D3284-007

Job No: 198446

Serial No/Batch: S209865

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/28/19

Plex 7/29/19 3:52 PM Dart.Renwick.Jennifer

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				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	6 pcs	8/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Purchasing) Issue P/O: 44172 to BE AEROSPACE Order P/N: B80705-1 Manufacture per B80705					
Descriptions: Rev. B					
110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached					
120 - (QC5- Inspect part completeness to step on W/O) Visually inspect parts for thread damage, fit and cad plating					
130 - (Identify as per dwg & Stock Location:)					
140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
B80705-1	Stud	6 pcs (1 ea)	100-Purchasing	5209864	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	B80705-1	6	0	0	
Part Specifications					
Specifications could not be found.					

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SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

B

NOTE:
FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
MIN Ft_u = 90 Ksi
MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED
2010-03-25

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3284	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044172



Supplier: BEA001-VU
Collins Aerospace
25 Dunlop Avenue
Winnipeg
MB
R2X 2V2 Canada
Phone: 204-772-9922
Fax: 204-772-7568

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044172
PO Date: 7/31/19
Due Date: 8/30/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-08-01

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	198448	B83605-1			Spring (as per Dwg D3029 RevA)	Firmed		8/30/19	10 pcs	0 pcs	10 pcs	\$40.50/pcs	\$405.00
						X10			AUG 28 2019				DP
2	198449	B83603-1			Lock (as per Dwg D3030 RevA)	Firmed		8/30/19	6 pcs	0 pcs	6 pcs	\$105.00/pcs	\$630.00
						X6			AUG 28 2019				DP
3	198446	B80705-1			Stud as per Dwg D3284 RevB	Firmed		8/30/19	6 pcs	0 pcs	6 pcs	\$170.00/pcs	\$1,020.00
						X6			AUG 28 2019				DP
Grand Total:													\$2,055.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/31/19 1:48 PM Dart.Guerin.Kimberley

DAS
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Power to Deliver.

B/E Aerospace Limited
25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-783-5402
Fax : 204-783-5436

Packing Slip

Delivery No. : 9271
Delivery Date : 2019-08-26
SO No. : 41883
Your Reference : PO: POHB044172
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: KIMBERLEY GUERIN
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Unit	Quantity	Delivery Date
B83605-1	SPRING 16-4540	10 EA	10	2019-08-30
B83603-1	LOCK PR1700024360	6 EA	6	2019-08-30
B80705-1	STUD, FEMALE, ENGINE MOUNT PR1800026539	6 EA	6	2019-08-30

Chantal Lavoie 613-632-5200
clavoie@dartaero.com
Ship Via: FedEx GROUND Acct#: 15179324-0
COC REV A

RECEIVED
AUG 28 2019
DART AEROSPACE LTD.

Packages: 0 Gross Weight: 0.00 Net Weight:

Ordered by: Dart Aerospace Ltd.
Attention: CHANTAL LAVOIE
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.
Attention: Accounts
1270 Aberdeen Street
Hawkesbury K6A 1K7
Canada

I hereby certify that the aircraft part(s) described hereon were
acquired from a source of supply that is consistent with the
conditions under which TCCA distributor approval AMO88-97
has been granted.

Signatory

Date:



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Power to Deliver.

Page 1 of 1

Certificate of Compliance

Customer: Dart Aerospace Ltd

Customer Order Number: POHB044172

Sales Order Number: 41883-1

Part Number: B83605-1

Drawing / Revision Level: A

Production Order: PR1600022228

Description: Spring

Quantity: 10

Batch No.: 16-4540



Part Number: B83603-1

Drawing / Revision Level: A

Production Order: PR1700024360

Description: Lock

Quantity: 6

Batch No.: PR1700024360

Part Number: B80705-1

Drawing / Revision Level: B

Production Order: PR1800026539

Description: Stud, Female, Engine Mount

Quantity: 6

Batch No.: PR1800026539

B/E Aerospace Limited hereby certify that materials, work performed and quality meet the requirements stated on the Customer's Purchase Order(s) and/or drawing(s).

Notes / Comments:

Condition - NEW

Signature:

Name: John Rooney

Date: 2019 Aug 27

Form completed by: Jean Martin